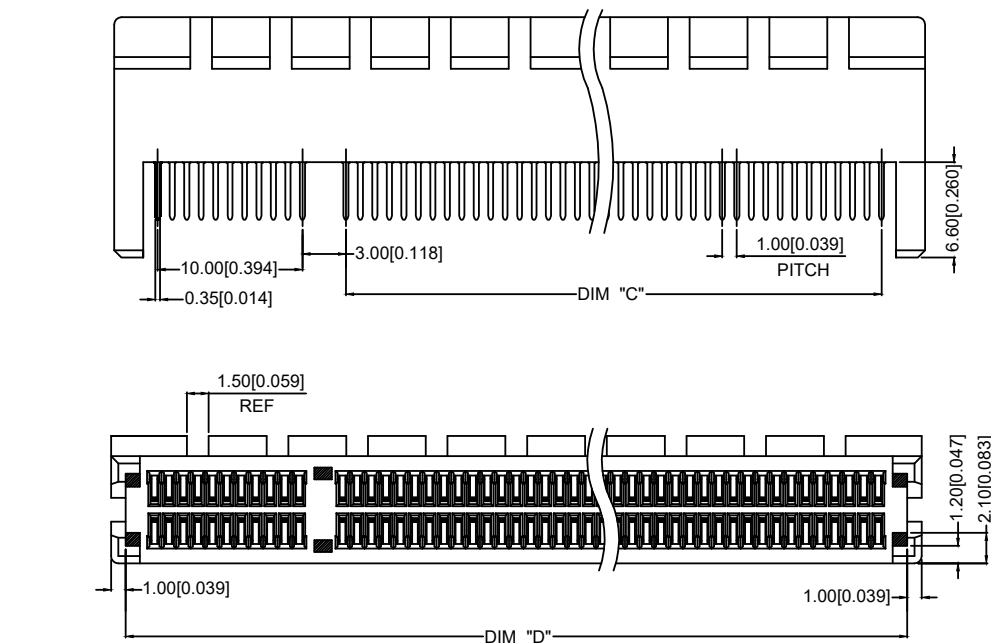


SELECTEIVE GOLD PLATING ON CONTACT AREA.
100μ"MIN. MATTE TIN PLATING ON SOLDER TAILS
50μ" MIN. NICKEL UNDERPLATING OVERALL.

① ② ③ ④ ⑤ ⑥

⑥Contact Plating:V15-Gold 15u"
V30-Gold 30u"

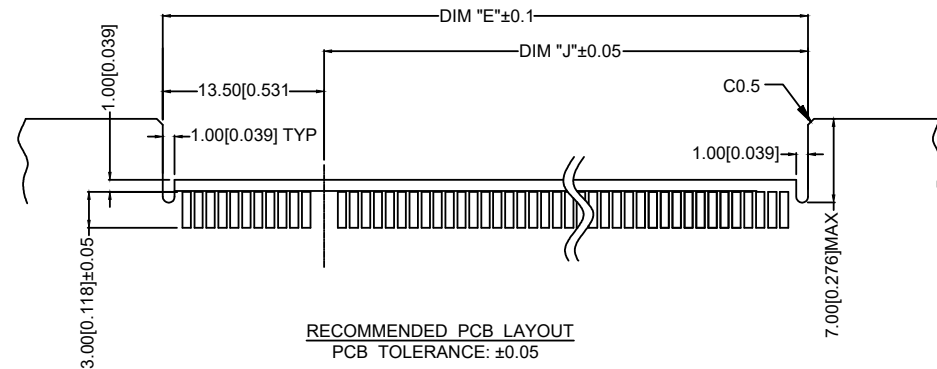
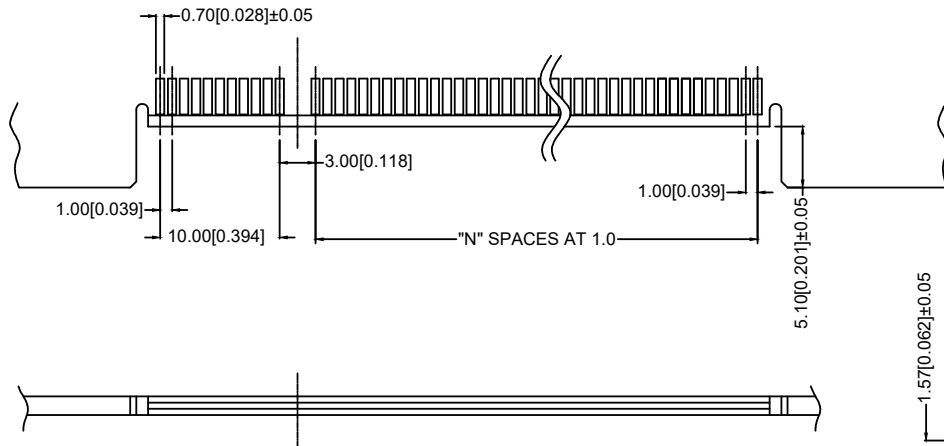
DIMENSIONS				
POSITION	A±0.25	B±0.20	C±0.20	D±0.20
36	25.00	7.65	6.00	23.00
64	39.00	21.65	20.00	37.00
98	56.00	38.65	37.00	54.00
164	89.00	71.65	70.00	87.00

					ANGLAR	±5°
Δx					L ≤ 4	±0.2
Δx					4 < L ≤ 16	±0.3
Δx					16 < L ≤ 63	±0.4
MARK	DESCRIPTION	DATE	REVISED	APPROVED	L > 63	±0.5
REVISIONS					UNSPECIFIED TOLERANCES	
www.helloxkb.com www.helloxkb.cn www.xk-dq.cn						



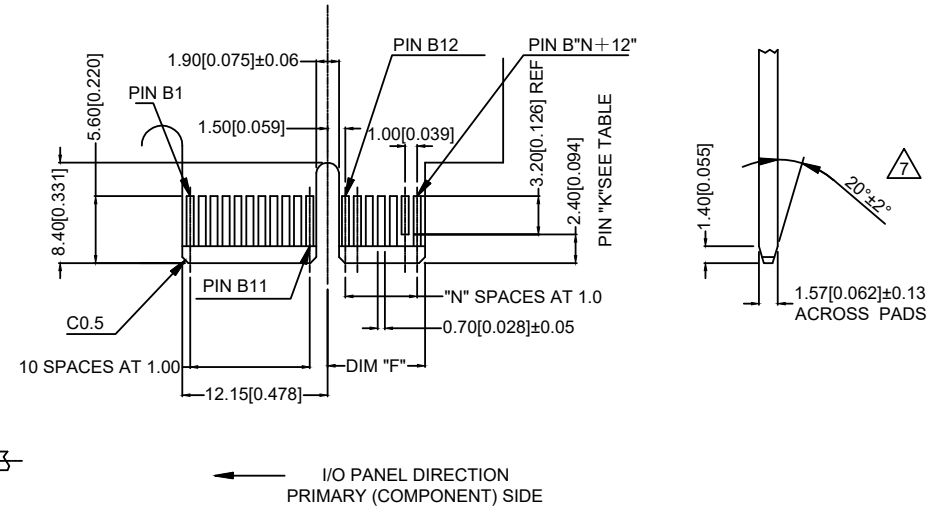
XKB INDUSTRIAL PRECISION CO.,LIMITED

DSND		SCALE: N/A	MODEL TYPE:		
DWN		VIEW: 	PART NO.:		
CHKD		UNIT: mm/in	X3157WS-98-9TV15		
APPD		SIZE: A4	DWG NO.:		
			X-X3157WS-98-9TV15		
L PRECISION CO.,LIMITED			WEIGHT	SHEET	REVISION
				1/1	A0

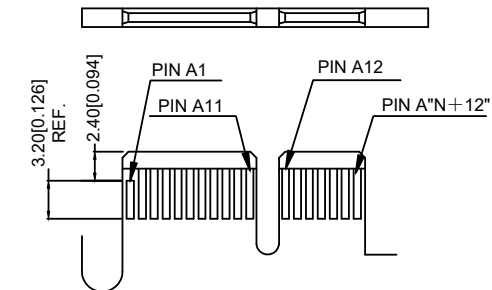


RECOMMENDED PCB LAYOUT
PCB TOLERANCE: ±0.05

DIMENSIONS					
POSITION	A	E	J	F	"K"
36	6	23	9.5	8.15	B17
64	20	37	23.5	22.15	B17,B31
98	37	54	40.5	39.15	B17,B31,B48
164	70	87	73.5	72.15	B17,B31,B48,B81



I/O PANEL DIRECTION
PRIMARY (COMPONENT) SIDE

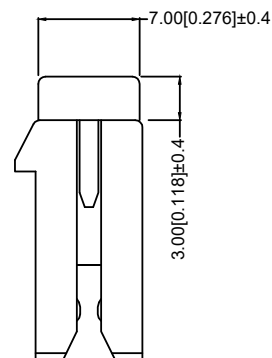
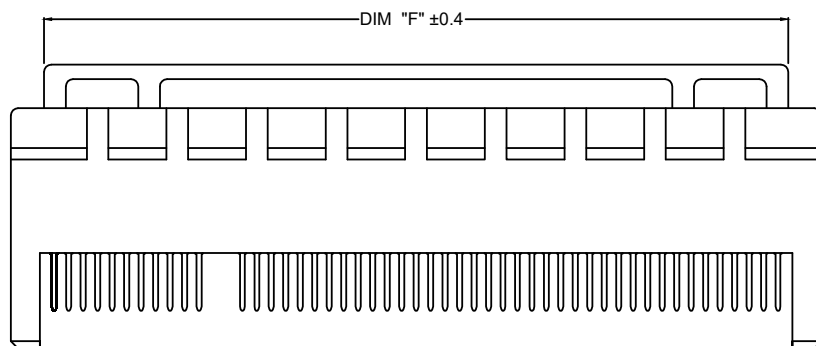
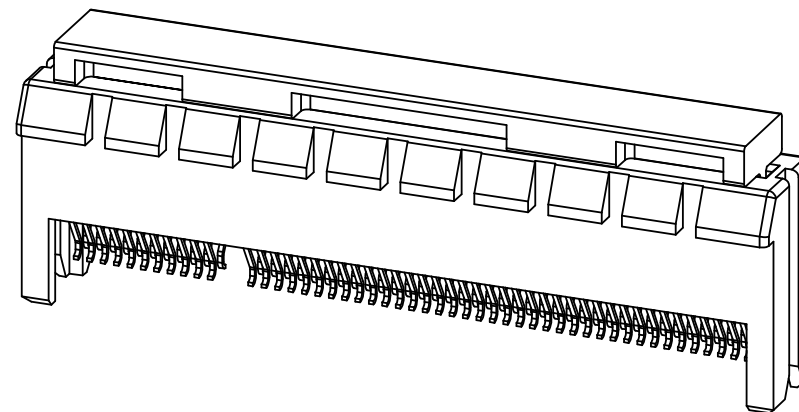
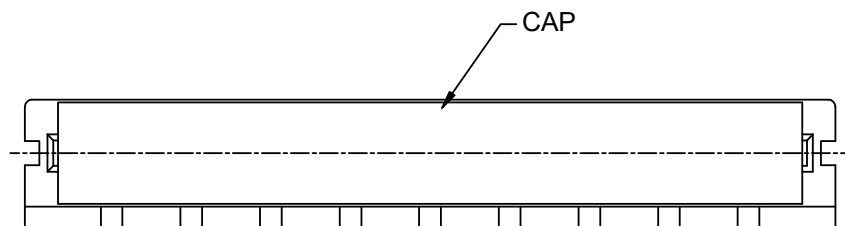


SECONDARY (SOLDER) SIDE
PCI-E ADD-IN CARD EDGE-FINGER DIMENSION

6. NO TIE BAR PERMITTED FROM CARD EDGE TO
LEADING EDGE OF PAD FOR PINS A1 AND "K"
CHAMFER EDGE MUST BE FREE OF CUTTING BURRS

REVISIONS					UNSPECIFIED TOLERANCES
MARK	DESCRIPTION	DATE	REVISED	APPROVED	
Δx					ANGULAR ±5°
Δx					L ≤ 4 ±0.2
Δx					4 < L ≤ 16 ±0.3
Δx					16 < L ≤ 63 ±0.4
Δx					L > 63 ±0.5

DSND		SCALE: N/A	MODEL TYPE:
DWN		VIEW:	PART NO.: X3157WS-98-9TV15
CHKD		UNIT: mm/in	DWG NO.: X-X3157WS-98-9TV15
APPD		SIZE: A4	WEIGHT SHEET REVISION
XKB INDUSTRIAL PRECISION CO., LIMITED			1/1 A0



DIMENSIONS	
POSITION	F
36	20.4
64	34.4
98	51.4
164	84.4

ASSEMBLY WITH CAP CONDITION

							DSND		SCALE: N/A	MODEL TYPE:			
					ANGLAR	±5°		DWN		VIEW: 	PART NO.: X3157WS-98-9TV15		
ΔX					L≤ 4	±0.2		CHKD		UNIT: mm/in	DWG NO.: X-X3157WS-98-9TV15		
ΔX					4<L≤ 16	±0.3		APPD		SIZE: A4			
ΔX					16<L≤ 63	±0.4							
MARK	DESCRIPTION	DATE	REVISED	APPROVED	L> 63	±0.5							
REVISIONS							UNSPECIFIED TOLERANCES						
www.helloxkb.com www.helloxkb.cn www.xk-dg.cn							XKB INDUSTRIAL PRECISION CO.,LIMITED				WEIGHT	SHEET	REVISION
												1/1	A0

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