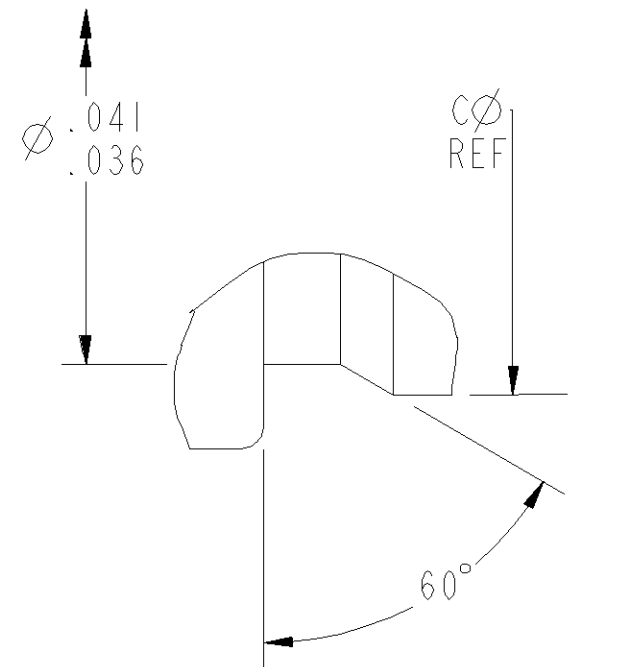
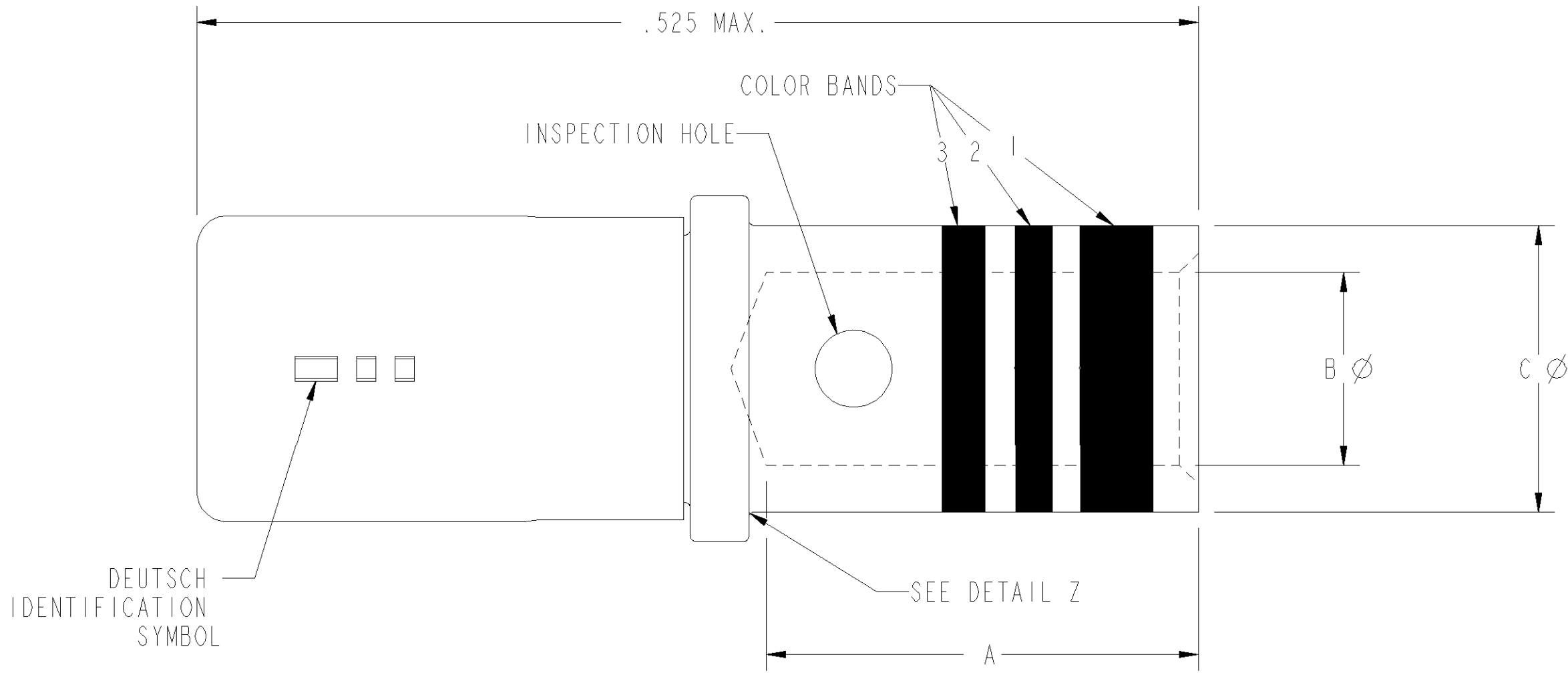


AI

PART NUMBER	PLATING SOCKET BODY	PLATING HOOD
38946-22/38946-20 38946-16/38946-12	.000050 MIN. GOLD PER MIL-G-45204 OVER NICKEL	PASSIVATED
38946-22L/38946-20L 38946-16L/38946-12L	SELECTIVE PLATING PER SAE-AS39029	PASSIVATED

REV	38946 - **	REVISION HISTORY			
A		REV	DESCRIPTION	DATE	APPROVED
		N/C	NEW RELEASE PER E.O. A 5639	861009	A.C.
		A	REVISED PER E.O. C8287	110708	J.P.F.



DETAIL Z
SIZE 22 D ONLY

DEUTSCH PART NO. **	MILITARY PART NO.	COLOR CODE			SIZE	WIRE GAGE RANGE	RECOMMENDED STRIP LENGTH	CRIMP TOOL		A MIN.	B MIN.	C MAX.
		1ST	2ND	3RD				MS TOOL BASIC CRIMPING	POSITIONER			
38946-22 38946-22L	MIL-C-39029/57-354	ORANGE	GREEN	YELLOW	22D	22,24,26,28	.160 TO .190	M22520/2-01 M22520/7-01	M22520/2-06 M22520/7-06	.141	.0335	.048
38946-20 38946-20L	MIL-C-39029/57-357	ORANGE	GREEN	VIOLET	20	20,22,24	.230 TO .260	M22520/1-01 M22520/2-01 M22520/7-01	M22520/1-04 M22520/2-10 M22520/7-08	.209	.046	.070
38946-16 38946-16L	MIL-C-39029/57-358	ORANGE	GREEN	GRAY	16	16,18,20	.230 TO .260	M22520/1-01 M22520/7-01	M22520/1-04 M22520/7-04	.209	.066	.103
38946-12 38946-12L	MIL-C-39029/57-359	ORANGE	GREEN	WHITE	12	12 AND 14	.230 TO .260	M22520/1-01	M22520/1-04	.209	.098	.151

3. MATERIAL : SOCKET BODY- COPPER ALLOY.
HOOD- STAINLESS STEEL
2. FINISH: SEE TABLE (A2)
1. DIMENSION ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

NOTES: UNLESS OTHERWISE SPECIFIED.

TOLERANCE UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DECIMALS .XXX±.005; .XXXX ±.0005
ANGLES: X° ±.5°; X.X° ±.25°
T.I.R. .010
PARTS TO BE FREE OF BURRS & SHARP EDGES

THIRD ANGLE PROJECTION

SIGNATURE & DATE

DR	J.P.	861010
CHK	A.C.	861030
PE	L.F.	861010
APPD	A.R.	110708

MATERIAL

FINISH

MATERIAL CODE

ALL SHEETS ARE THE SAME REVISION STATUS

DEUTSCH
DEFENSE/AEROSPACE OPERATION
250 EDDIE JONES WAY
OCEANSIDE, CA 92058

TITLE
CONTACT
SOCKET CRIMP TYPE
MIL-C-39029/57
ENVELOPE

SIZE C	CAGE CODE 11139	DWG NO 38946-**
SCALE 1.000	WEIGHT	SHEET 1 OF 1