



SPECIFICATION FOR APPROVAL



CUSTOMER: _____ FILE NO.: _____

CUSTOMER P/N: _____

DESCRIPTION: SMD TYPE MOLDING POWER INDUCTOR

PART NO: FXL1040-220-M

DATE: 2025年1月18日 REVISION: A

SPECIFICATION ACCEPTED BY:	
DRAWN BY	刘娟
CHECKED BY	薛德东
APPROVED BY	张伟波

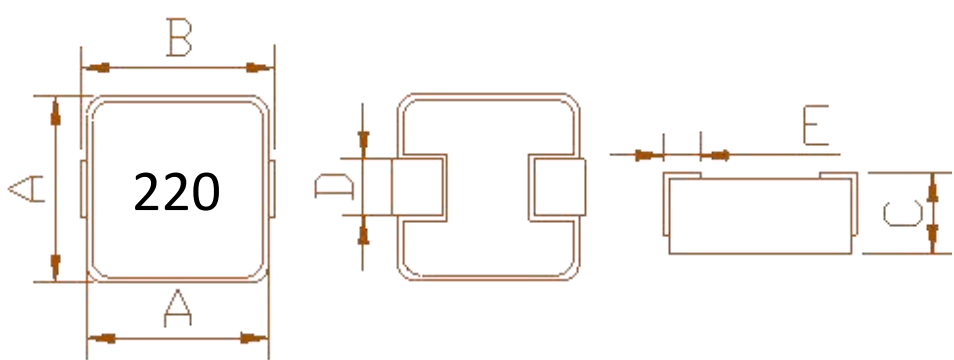
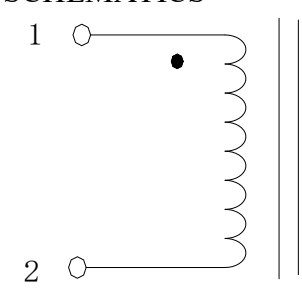
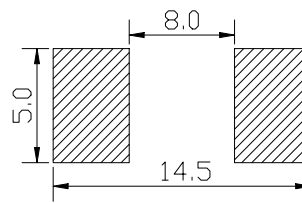
CUSTOMER CONFIRMATION	
Engineering Department	
Quality Department	
Purchasing department	

Note: if the customer does not sign back but has a formal order, it will be regarded as formal approval.

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Change Record:			
CHANGE DATE	CHANGE WRITING	MODIFY PERSON	REVISION
2025/1/18	New revision	薛德东	A
	Following Blank		
APPROVED BY		CHECKED BY	DRAWN BY
张伟波		薛德东	刘娟

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1. DRAWING

ASSEMBLY			(UNIT: mm)			SCHEMATICS		
								
						SUGGESTED PCB LAYOUT		
								
CODE	A	B	C	D	E			
DIMENSION	10.0±0.5	11.0±0.5	5.0 MAX	3.0±0.3	2.5±0.5			

2. ELECTRICAL CHARACTERISTICS @25°C

ITEM	SPEC. RANGE	TEST CONDITION	TEST INSTRUMENTS
$L_0(\mu H)$	22*(1±20%)	100KHz/1.0V	Microtest 6377
IDC(A)	4A		Microtest 6377
Isat(A)	5A		Microtest 6220
DCR(mΩ)	65MAX		Microtest 4210

3. GENERAL SPECIFICATION

- Rating DC current: Temperature rise(ΔT) is 40°C approximately at IDC.
- Saturation DC current: Inductance drop approximately 30% of L_0 at Isat.
- Storage temp.: -40°C ~ 85°C
- Storage R.H.: 30% ~ 70%
- Operating temp.: -25°C ~ +125°C
- Resistance to solder heat: 260°C/10 secs.

APPROVED BY	CHECKED BY	DRAWN BY
张伟波	薛德东	刘娟



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4.1 TEST DATA OF ELECTRICAL CHARACTERISTIC

TEST ITEM	L_0	Temperature rise	L_{Isat}	DCR	
	(μ H)	($^{\circ}$ C)	(μ H)	(m Ω)	
CON.	100KHz/1V	IDC4A	Isat 5A	At 25 $^{\circ}$ C	
SPEC.	22*(1 $\pm$ 20%)	Δ T 40 $^{\circ}$ C	Drop 30 %	65MAX	
1	22.300	27.2	16.859	57.97	
2	22.050	26.5	16.582	57.88	
3	22.110	25.8	16.781	57.94	
4	22.390	26.3	16.770	56.89	
5	22.500	27.4	17.168	57.07	
6	22.410	27.7	16.920	58.02	
7	22.490	26.6	16.769	57.89	
8	22.360	25.3	16.502	58.05	
9	22.150	27.1	16.723	57.93	
10	22.320	26.7	17.052	57.91	
X	22.308	26.66	16.813	57.755	
R	0.45	2.40	0.67	1.16	

TEST INSTRUMENTS

☐ PRECISION LCR METER	Microtest 6377
☐ BIAS CURRENT SOURCE	Microtest 6377, Microtest 6200
☐ AUTOMATIC COMPONENT ANALYZER	Microtest 7703
☐ LCR METER	Microtest 6377
☐ OHM METER	Microtest 4210

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4.2 TEST DATA OF DIMENSIONS

CODE	A	B	C	D	E		
	(mm)	(mm)	(mm)	(mm)	(mm)		
SPEC.	10.0±0.5	11.0±0.5	5.0 MAX	3.0±0.3	2.5±0.5		
1	10.18	11.19	4.77	3.02	2.29		
2	10.17	11.13	4.89	3.01	2.26		
3	10.11	11.22	4.81	3.03	2.22		
4	10.12	11.15	4.88	3.02	2.26		
5	10.13	11.14	4.78	3.02	2.24		
6	10.18	11.17	4.79	3.02	2.29		
7	10.14	11.14	4.77	3.00	2.28		
8	10.12	11.16	4.88	3.01	2.27		
9	10.20	11.15	4.79	3.00	2.32		
10	10.16	11.13	4.75	3.01	2.30		
X	10.151	11.158	4.811	3.014	2.273		
R	0.09	0.09	0.14	0.03	0.10		
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张伟波			薛德东			刘娟	

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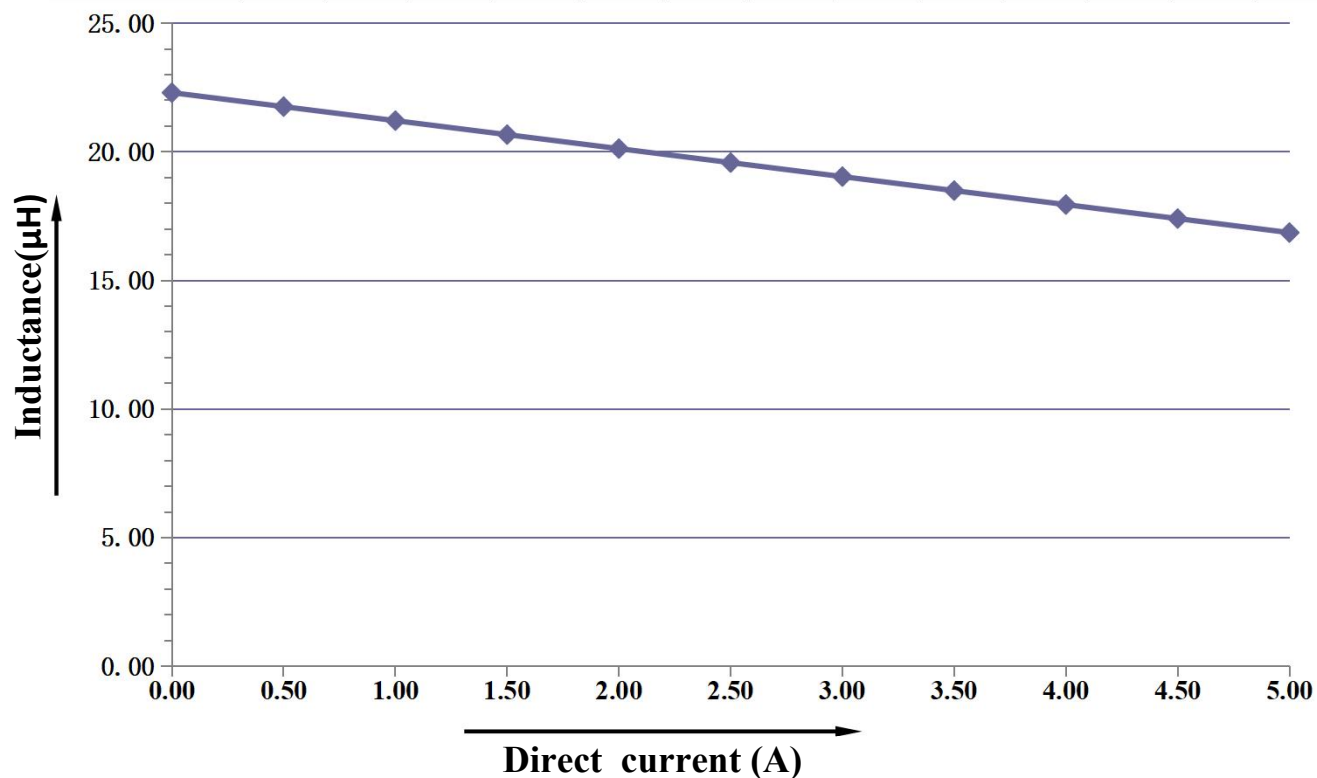
5. MATERIAL LIST

NO	ITEM	DESCRIPTION	SUPPLIER	REMARK
1	POWDER	REDUCTION POWDER	TLL	
2	WIRE	ENAMELED COPPER WIRE EIW	JUNGSHING OR EQU	
3	TERMINAL	SHEET MATERIAL	ZHONGSHUN OR EQU	

6.1 ELECTRICAL CHARACTERISTIC CURVE----L vs Isat

Inductances (uH) VS Direct current (A)

CURRENT(A)	0.0	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0		
L_1 (uH)	22.30	21.76	21.21	20.67	20.12	19.58	19.04	18.49	17.95	17.40	16.86		
Drop%	0.0%	2.4%	4.9%	7.3%	9.8%	12.2%	14.6%	17.1%	19.5%	22.0%	24.4%		



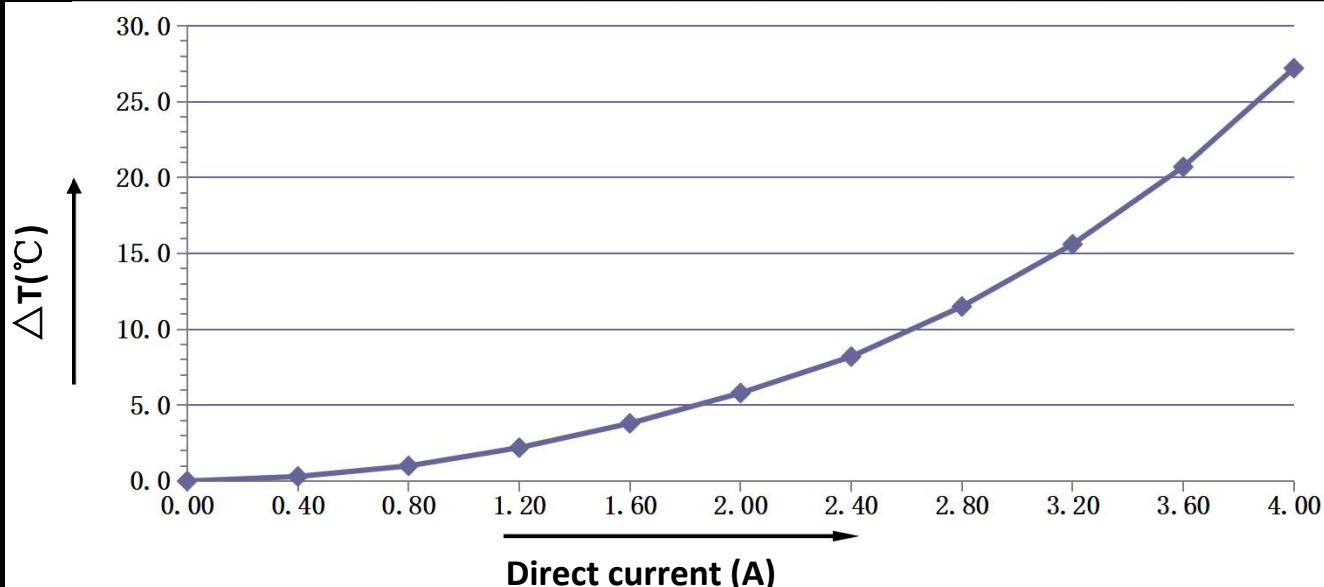
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张伟波	薛德东	刘娟

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6.2 ELECTRICAL CHARACTERISTIC CURVE---- ΔT vs IDC

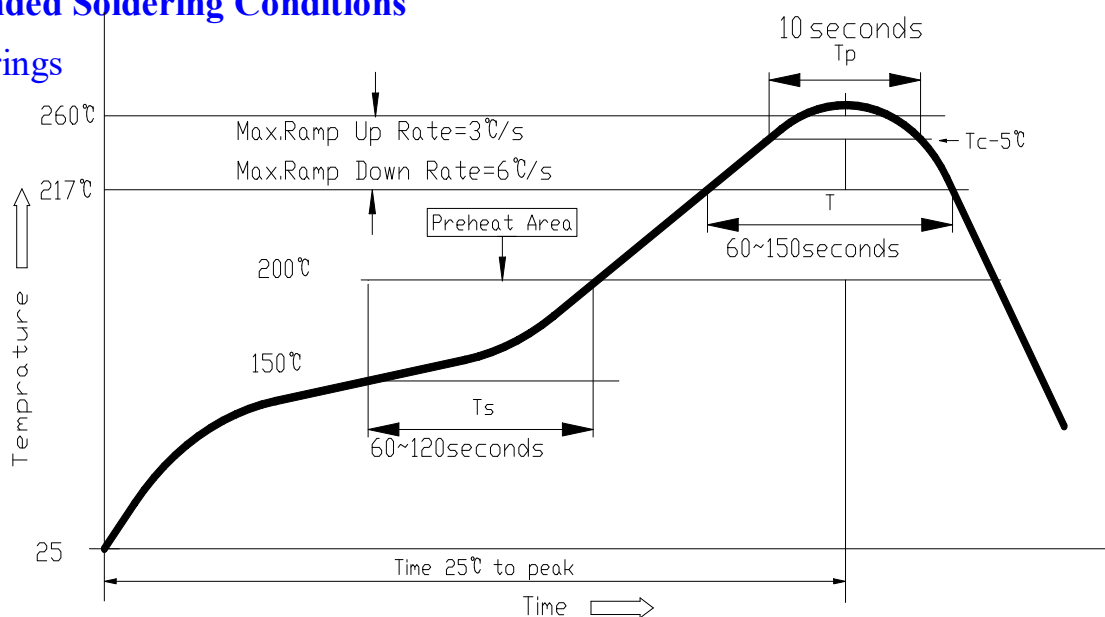
Temperature Rise($^{\circ}\text{C}$)vs Direct Current(A)

CURRENT(A)	0.0	0.4	0.8	1.2	1.6	2.0	2.4	2.8	3.2	3.6	4.0		
$\Delta T(^{\circ}\text{C})$	0.0	0.3	1.0	2.2	3.8	5.8	8.2	11.5	15.6	20.7	27.2		



7. Recommended Soldering Conditions

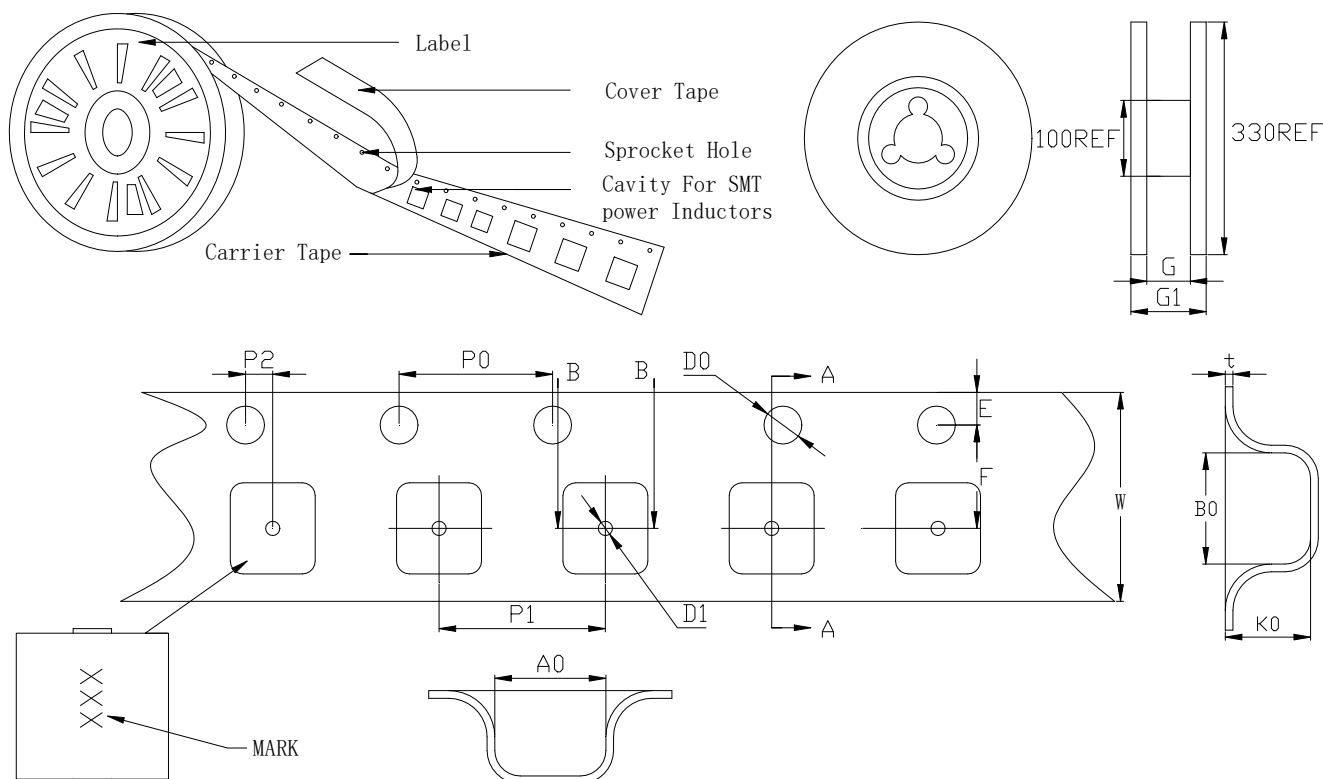
Reflow Solderings



APPROVED BY	CHECKED BY	DRAWN BY
张伟波	薛德东	刘娟

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8. PACKAGING(unit: mm)



TYPE	DIMENSION OF REEL				PACKING UNIT
					(PCS/R)
FXL1040	W	24.0±0.35	D1	Ø1.50MIN	Φ 330mm
	E	1.75±0.15	A0	13.5±0.15	1000 PCS/R
	F	11.50±0.15	B0	14.2±0.15	
	P1	16.00±0.15	K0	6.8±0.15	
	P0	4.00±0.15	t	0.35±0.15	
	P2	2.00±0.15	G	24.8±0.5	
	D0	Ø1.50±0.15	G1	32.2±0.5	
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9.1 RELIABILITY TEST

TEST ITEM	SPECIFICATION	TEST CONDITION
Resistance to soldering heat	1. Inductor shall have no evidence of electrical and mechanical damage. 2. Inductance shall not change more than $\pm 5\%$. 3. Q shall not change more than $\pm 20\%$.	a. Temp: $260 \pm 5^\circ\text{C}$ b. Time: 10 ± 1.0 secs
Solderability test	The terminal shall be at least 95% covered with solder.	After fluxing, the terminal shall be dipped in a melted solder bath at $245 \pm 5^\circ\text{C}$ for 4 ± 1.0 secs.
High temperature & high humidity test	The anti-erosion quality of the surface and the specimen's inductance shall not change from the initial value within $\pm 10\%$	a. Test condition 1) Temp.: $60 \pm 2^\circ\text{C}$, R.H.: 90~95% 2) Time: 500 ± 2 hours b. Measurement methods: The experimental component should be put at normal condition for 2 hours then to measure again after test
Salt spray test		a. Test condition 1) Temp.: $35 \pm 2^\circ\text{C}$ 2) Time: 48 ± 2 hours 3) Salt solution PH: 6.5~7.2 b. Measurement methods: The experimental component should be put at normal condition for 2 hours then to measure again after test
Vibration test	1. Inductance shall be within $\pm 10\%$ of the initial value. 2. Appearance: no damage	a. Frequency: 10 to 55HZ b. Amplitude: 1.5mm c. Direction and time: X, Y and Z directions for 2 hours each.

We have suggested the storage period of lead-free product should not over 6 months.

APPROVED BY	CHECKED BY	DRAWN BY
张伟波	薛德东	刘娟

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9.2 RELIABILITY TEST

TEST ITEM	SPECIFICATION	TEST CONDITION
Free fall test	No mechanical damage shall be noticed.	Drop the product from 1 meter height to 3 cm thick board, repeat 10 times。
Temperature Cycling test	1. Inductance shall be within $\pm 10\%$ of the initial value 2. Appearance: No damage	a. Test condition 1)Temp.: -55°C ,time: $30\pm 3\text{min}$ 2)Temp.: $+125^{\circ}\text{C}$,time: $30\pm 3\text{min}$ 3)Cycles times:10 cycles b. Measurement methods: The experimental component should be put at normal condition for 2 hours then to measure again after test
High Temperature resistance test		a. Test condition 1)Applied rated current 2)Temp.: $85^{\circ}\text{C}\pm 2^{\circ}\text{C}$ 3)Test time: $500+24/-0\text{H}$ b. Measurement methods: The experimental component should be put at normal condition for 24 hours then to measure again after test.
Low temperature resistance test		a. Test condition 1)Temp.: $-55^{\circ}\text{C}\pm 2^{\circ}\text{C}$ 2)Test time: $500+24/-0\text{H}$ b. Measurement methods: The experimental component should be put at normal condition for 24 hours then to measure again after test.

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