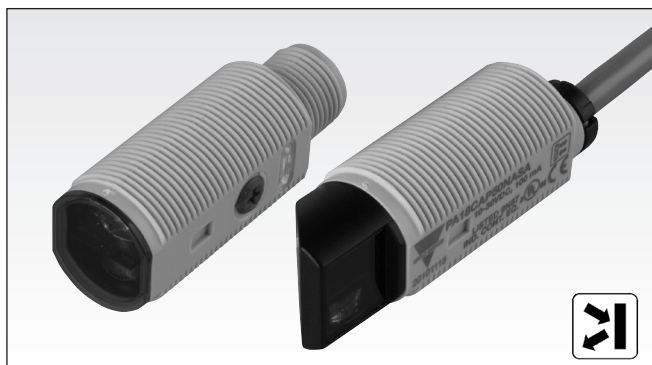


Photoelectrics Retro-reflective, Polarized Type PA18C.P..., DC

CARLO GAVAZZI



- Miniature sensor range
- Range: 5 m (axial), 4 m (radial)
- Sensitivity adjustment by potentiometer
- Modulated, red light 625 nm
- Supply voltage: 10 to 30 VDC
- Output: 100 mA, NPN or PNP, N.O & N.C.
- Degree of protection: IP67, IP69K
- LED indication for output, stability and power ON
- Protection: reverse polarity, short circuit and transients
- Cable and plug versions
- Excellent EMC performance



Product Description

The PA18C.P is part of a family of inexpensive general purpose retro-reflective sensors in industrial standard 18 mm cylindrical ABS housing. The sensors are useful in applications where high-accuracy detection as well as small size is required.

Compact housing and high power LED for excellent performance-size ratio. The potentiometer used for adjustment of the sensitivity makes the sensors highly flexible. The output type is NPN or PNP and the output switching function is NO and NC.

Ordering Key

PA18CAP50PAM1SA

Type	_____
Housing style	_____
Housing size	_____
Housing material	_____
Housing type axial	_____
Detection principle	_____
Sensing distance	_____
Output type	_____
Output configuration	_____
Connection type	_____
Sensitive adjustment	_____

Type Selection

Housing style	Range S_n	Connection	Ordering no. NPN Make & break switching	Ordering no. PNP Make & break switching
M18 Axial type	5.0 m	Cable	PA 18 CAP 50 NASA	PA 18 CAP 50 PASA
M18 Axial type	5.0 m	Plug	PA 18 CAP 50 NAM1SA	PA 18 CAP 50 PAM1SA
M18 Radial type	4.0 m	Cable	PA 18 CRP 40 NASA	PA 18 CRP 40 PASA
M18 Radial type	4.0 m	Plug	PA 18 CRP 40 NAM1SA	PA 18 CRP 40 PAM1SA

Specifications according to EN60947-5-2

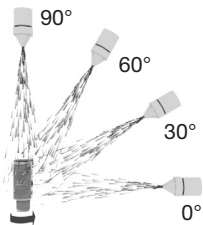
Rated operating distance (S_n) Axial type (A) Radial type (R)	Up to 5.0 m, Up to 4.0 m Reference target: ER4 reflector $\varnothing$ 80 mm	No load supply current (I_o)	≤ 25 mA @ 24 VDC
Blind zone	50 mm @ S_n max.	Minimum operational current (I_m)	0.5 mA
Sensitivity control Electrical adjustment Mechanical adjustment Adjustable distance to target Axial types Radial types	Adjustable by potentiometer 210° 240° 50-500 cm 50-400 cm	OFF-state current (I_r)	≤ 100 μ A
Temperature drift	$\leq 0.2\%/^{\circ}\text{C}$	Voltage drop (U_d)	≤ 2.0 VDC @ 100 mA
Hysteresis (H) (differential travel)	$\leq 20\%$	Protection	Short-circuit, reverse polarity and transients
Rated operational volt. (U_B)	10 to 30 VDC (ripple included)	Light source	InGaAlP, LED, 625 nm
Ripple (U_{rpp})	$\leq 10\%$	Light type	Red, modulated
Output current Continuous (I_a) Short-time (I)	≤ 100 mA ≤ 100 mA (max. load capacity 100 nF)	Sensing angle	$\pm 2^{\circ}$
		Ambient light	30.000 lux Incandescent lamp
		Light spot Diameter	$\varnothing$ 150 mm @ 2.5 m
		Operating frequency	500 Hz
		Response time OFF-ON (t_{ON}) ON-OFF (t_{OFF})	≤ 1.0 ms ≤ 1.0 ms
		Power ON delay (t_v)	≤ 100 ms
		Output function Type Switching function	NPN or PNP NO and NC



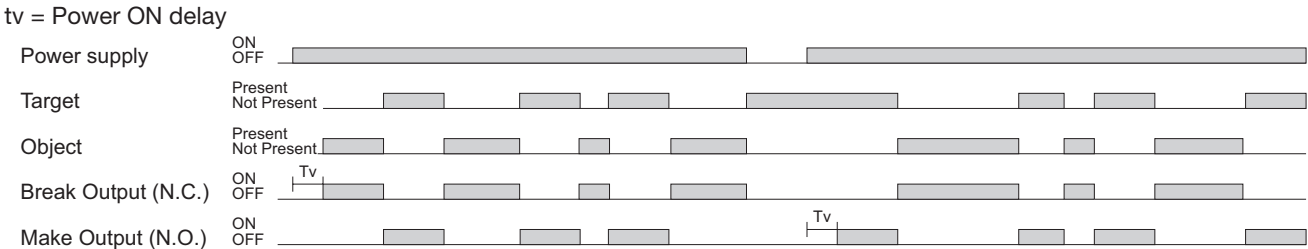
Specifications (cont.)

Indication Output ON Signal stability and power ON		LED, yellow LED, green	Housing material Body Front material Cable gland Trimmer shaft Locknuts Mounting bracket		ABS, grey PMMA, red POM, Black POM, Dark Grey PBTB, black PPA, black
Environment Installation category Pollution degree Degree of protection		III (IEC 60664/60664A; 60947-1) 3 (IEC 60664/60664A; 60947-1) IP 67, IP 69K*	Connection Cable Plug		PVC, grey, 2 m 4 x 0.25 mm ² , Ø = 4.5 mm M12, 4-pin (CONB14NF-series)
Ambient temperature Operating Storage		-25° to +60°C (-13° to +140°F) -40° to +70°C (-40° to +158°F)	Weight		With cable: 85 g With plug: 25 g
Vibration		10 to 150 Hz, 1 mm/15 G (IEC 60068-2-6)	CE-marking		Yes
Shock		30 g / 11ms, 3 pos, 3 neg per axis (IEC 60068-2-6, 60068-2-32)	Approvals		cULus (UL508) supply class 2
Rated insulation voltage		500 VAC (rms) IEC protection class III			

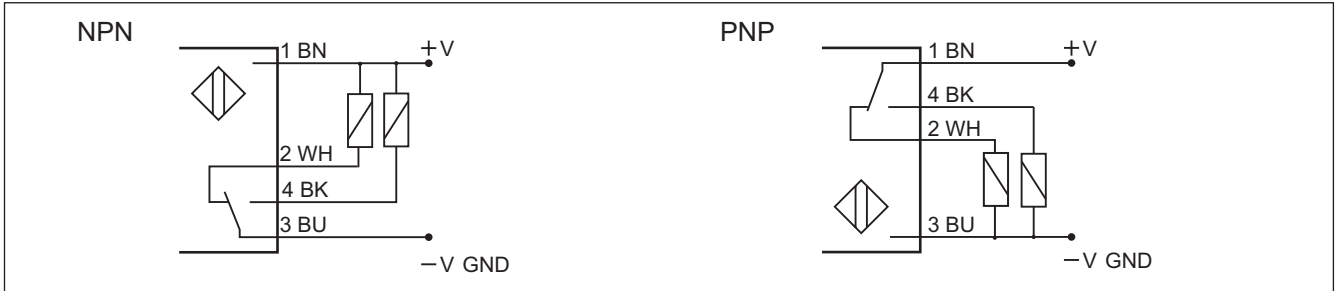
* The IP69K test according to DIN 40050-9 for high-pressure, high-temperature wash-down applications. The sensor must not only be dust tight (IP6X), but also able to withstand high-pressure and steam cleaning. The sensor is exposed to high pressure water from a spray nozzle that is fed with 80°C water at 8'000– 10'000 KPa (80–100bar) and a flow rate of 14–6L/min. The nozzle is held 100 –150 mm from the sensor at angles of 0°, 30°, 60° and 90° for 30s each. The test device sits on a turntable that rotates with a speed of 5 times per minute. The sensor must not suffer any damaging effects from the high pressure water in appearance and function.



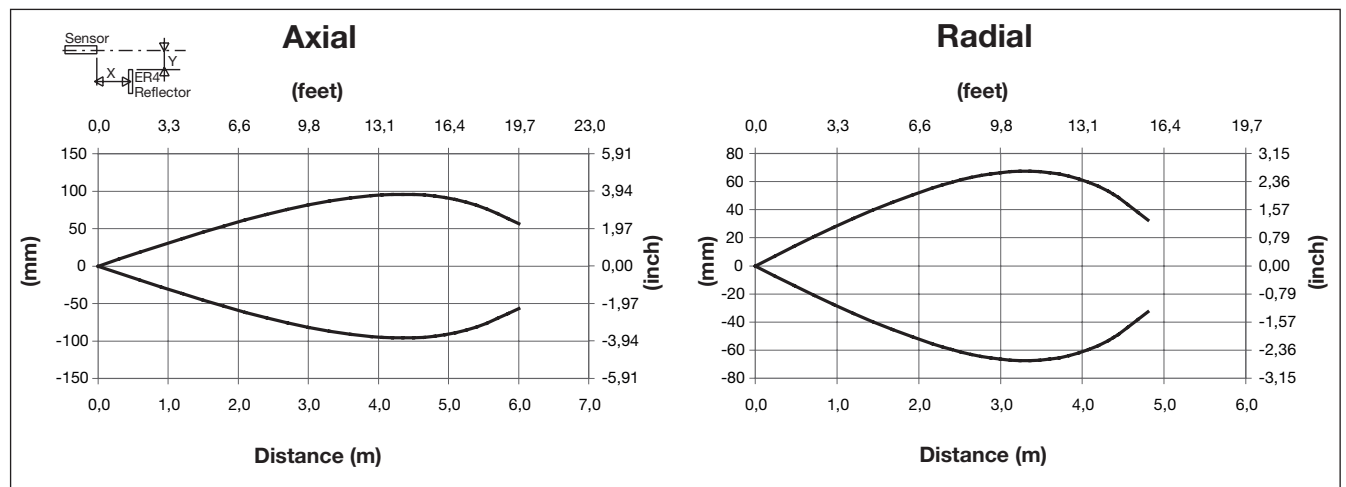
Operation Diagram



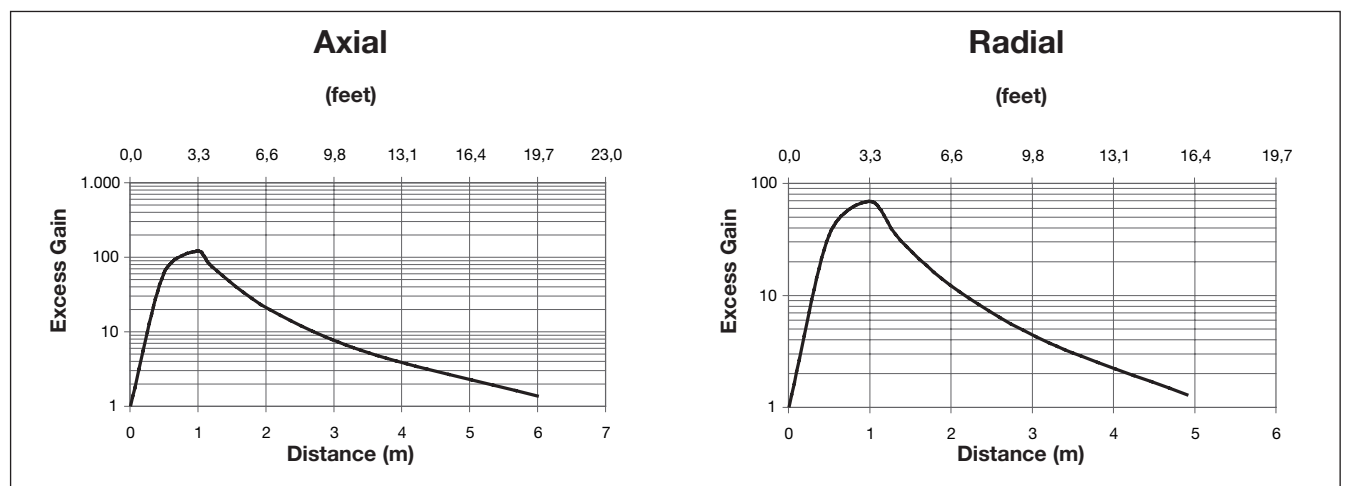
Wiring Diagrams



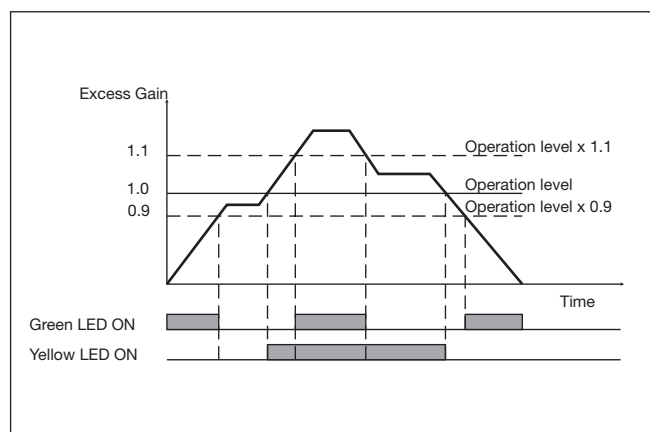
Detection Diagram



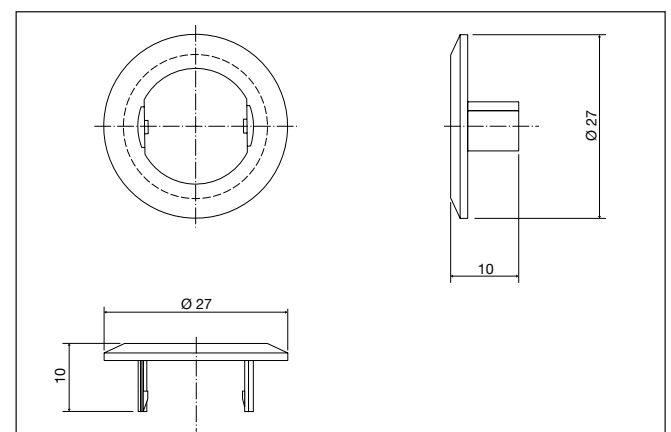
Excess Gain



Signal Stability Indication



APA18-MB1



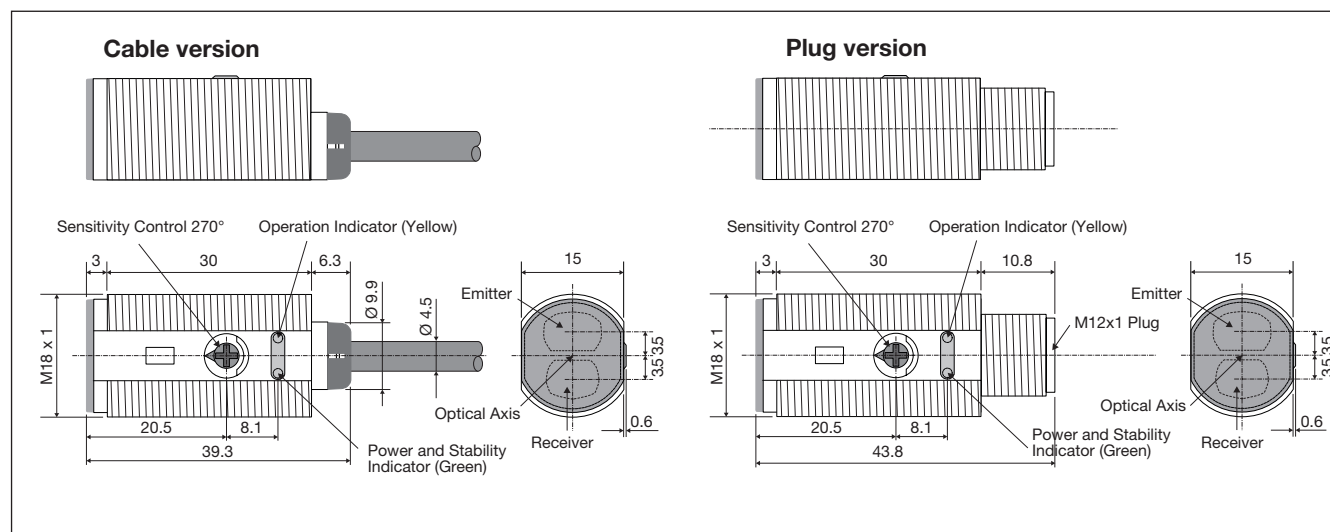
Cable version

Technical drawing of the Cable version of the sensor. The drawing includes a side view and a top view. The side view shows a cylindrical body with a cable attached. Dimensions are provided in millimeters: 13.3, 30, 6.3, 9.9, 4.5, 30.8, 8.1, and 49.6. The top view shows a circular cross-section with a diameter of 15 mm and a thickness of 0.6 mm. Labels include Sensitivity Control 270°, Operation Indicator (Yellow), and Power and Stability Indicator (Green).

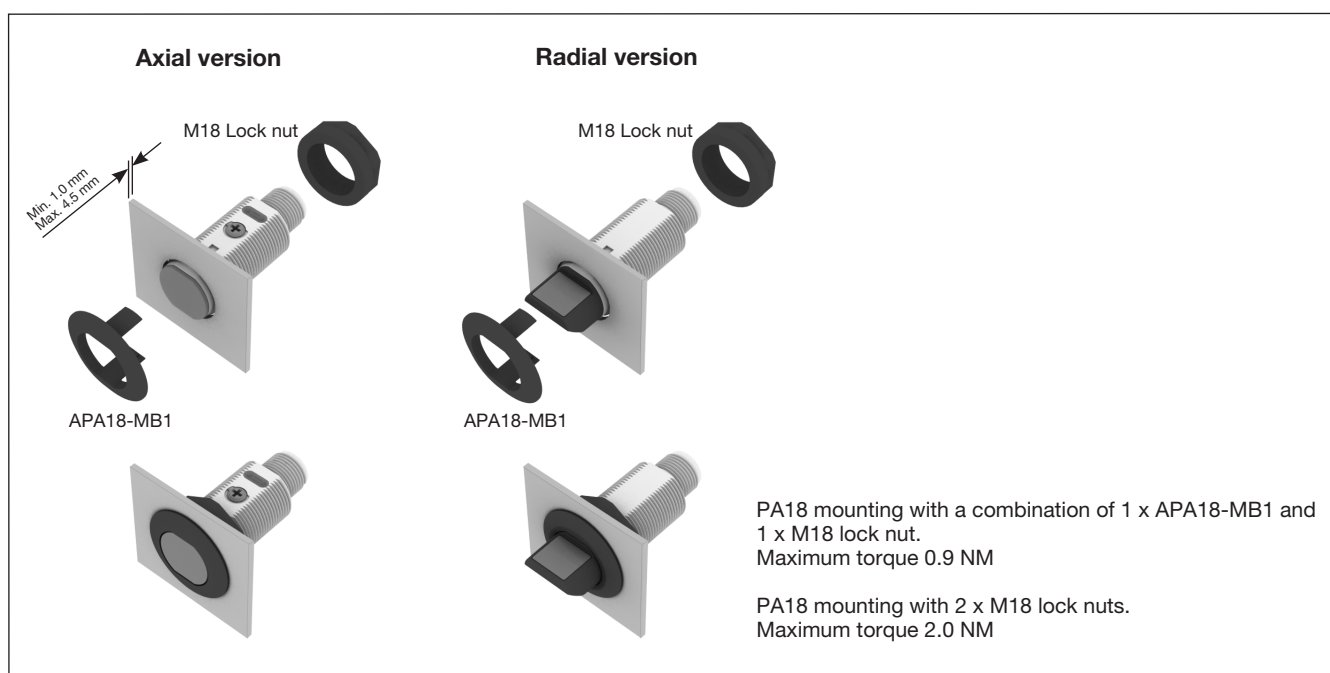
Plug version

Technical drawing of the Plug version of the sensor. The drawing includes a side view and a top view. The side view shows a cylindrical body with a plug attached. Dimensions are provided in millimeters: 13.3, 30, 10.8, 9.7, 30.8, 8.1, and 54.1. The top view shows a circular cross-section with a diameter of 15 mm and a thickness of 0.6 mm. Labels include Sensitivity Control 270°, Operation Indicator (Yellow), M12x1 Plug, and Power and Stability Indicator (Green).

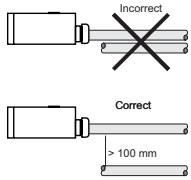
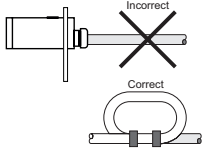
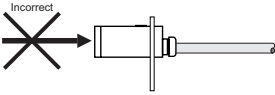
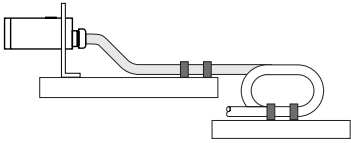
Dimensions Axial version



Mounting Systems



Installation Hints

To avoid interference from inductive voltage / current peaks, separate the proximity switch cables from any other power cables. E.g. Engine, contactor or solenoid cables  Incorrect Correct > 100 mm	Relief of the cable strain  Incorrect Correct The cable should not be pulled	Protection of the sensing face  Incorrect A proximity switch should not serve as mechanical stop	Sensor mounted on a mobile carrier  Any repetitive flexing of the cable should be avoided
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Delivery Contents

- Photoelectric switch: PA 18 C.P...
- Installation instruction on plastic bag
- Screwdriver
- Mounting bracket APA18-MB1
- 2 M18 lock nuts
- **Packaging:** Plastic bag

Accessories

- Connector type CONG1A.. / CONB14NF.. series
- Reflector type ER.. - to be purchased separately